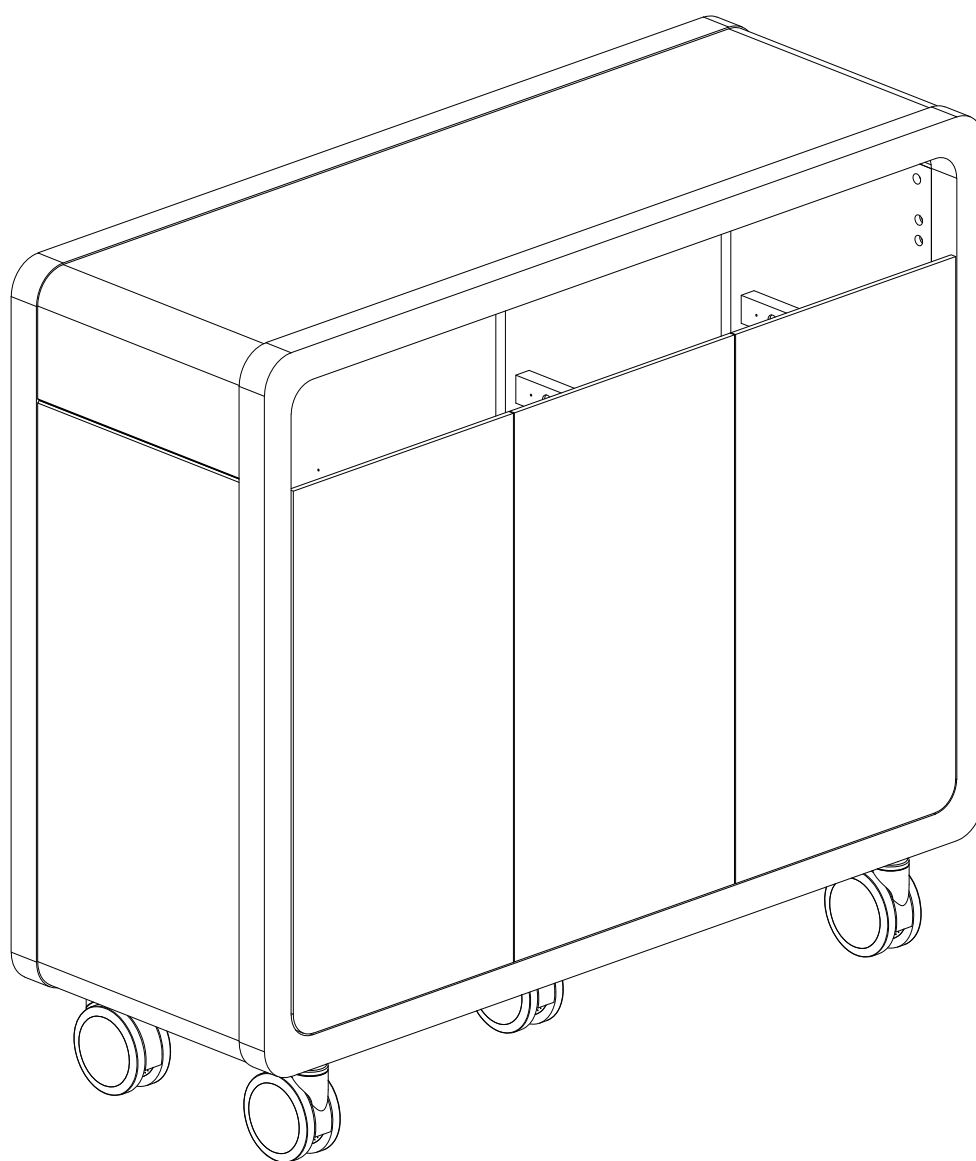


ASSEMBLY INSTRUCTION

ITEM No.:CV90WT

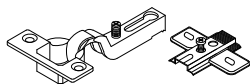


PARTS LIST

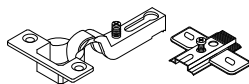
ITEM	DESCRIPTION	QTY.	ITEM	DESCRIPTION	QTY.
A	Top panel	1	(a)	Wrench	1
X	Left side panel	1	(b3)	6*20 Fix Bolt	20
Z	Right side panel	1	(t1)	Castor	5
D	Back panel	1	(g1)	Hinge Stand	4
Y1	Partition Panel	1	(g2)	Hinge Stand	2
Y2	Partition Panel	1	(c1)	6*30 Cam Bolt	50
V1	Door Panel	1	(c2)	(5/8")Cam Cover	18
V2	Door Panel	1	(d1)	8*30 Dowel pin	44
V3	Door Panel	1	(b2)	4*22 Fix Bolt	8
G	Bottom	1	(s1)	3.5*14 Screw	21
			(s2)	4*16 Screw	36
			(s5)	3.5*30 Screw	18
			(s6)	3.5*35 Screw	6
			(p)	Hook	6
			(L)	Lock	3
			(b1)	6*25 Fix Bolt	18



(c1) 6*30 Cam Bolt-50



(g1) Hinge Stand-4



(g2) Hinge Stand-2



(d1) 8*30 Dowel Pin-44



(c2) (5/8")Cam Cover-18



(s6) 3.5*35 Screw -6



(b2) 4*22 Fix Bolt-8



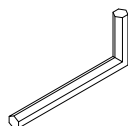
(s5) 3.5*30 Screw -18



(t1) Castor-5



(s1) 3.5*14 Screw -21



(a) Wrench-1

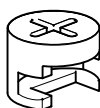


(b3) 6*20 Fix Bolt-20



(s2) 4*16 Screw -36

Pre-installed parts



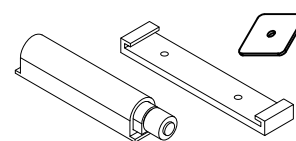
(c5) Cam



(b1) 6*25 Fix Bolt-18

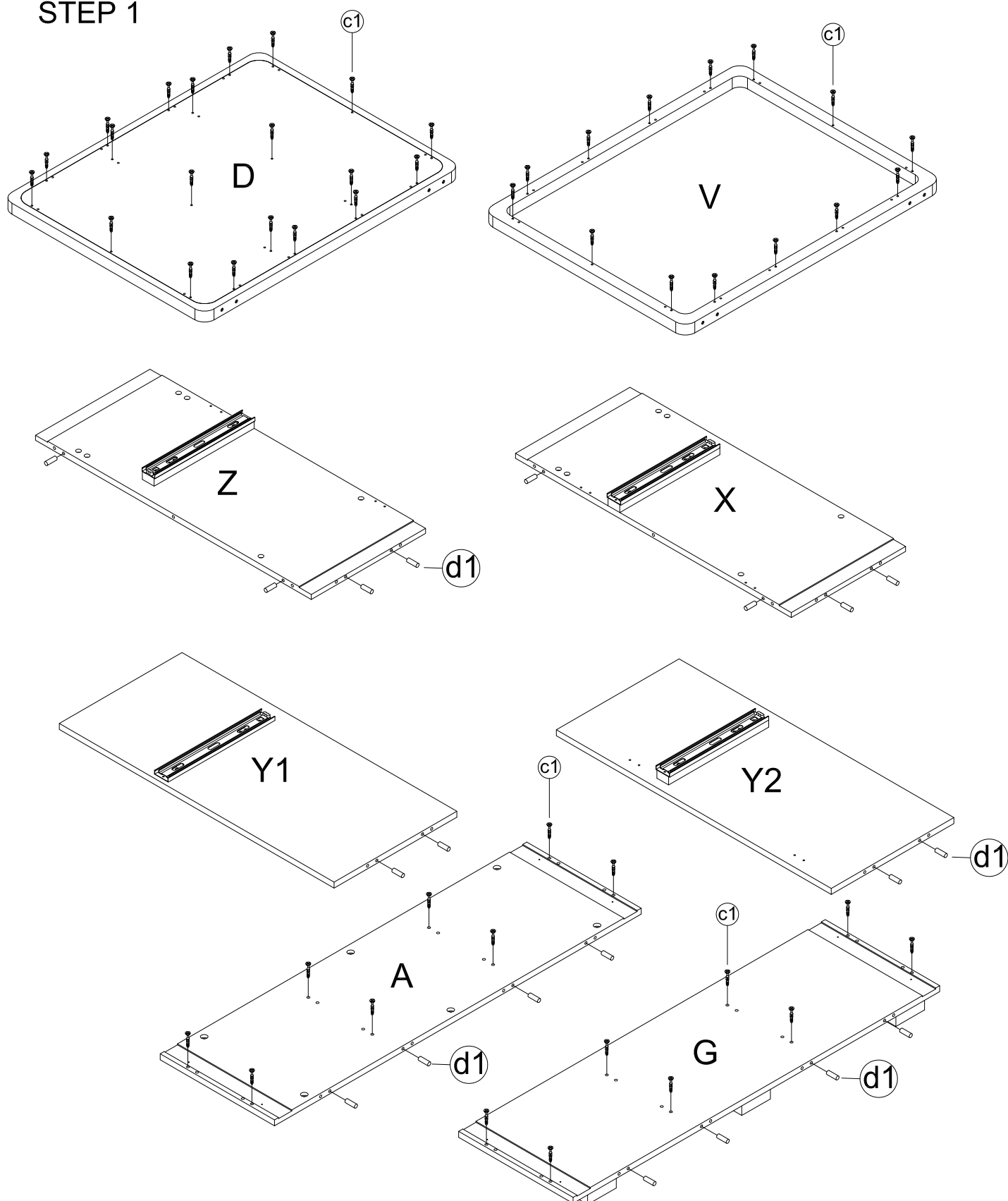


(p) Hook-6



(L) Lock-3

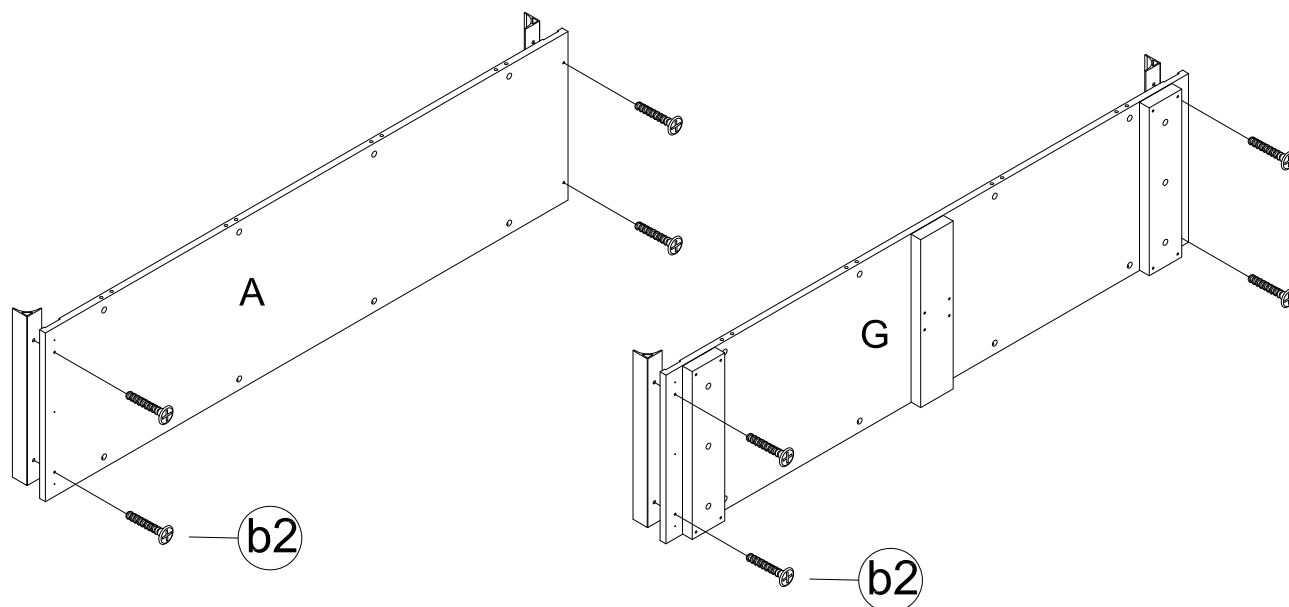
STEP 1



Preparation for panel D,V,X,Z,Y

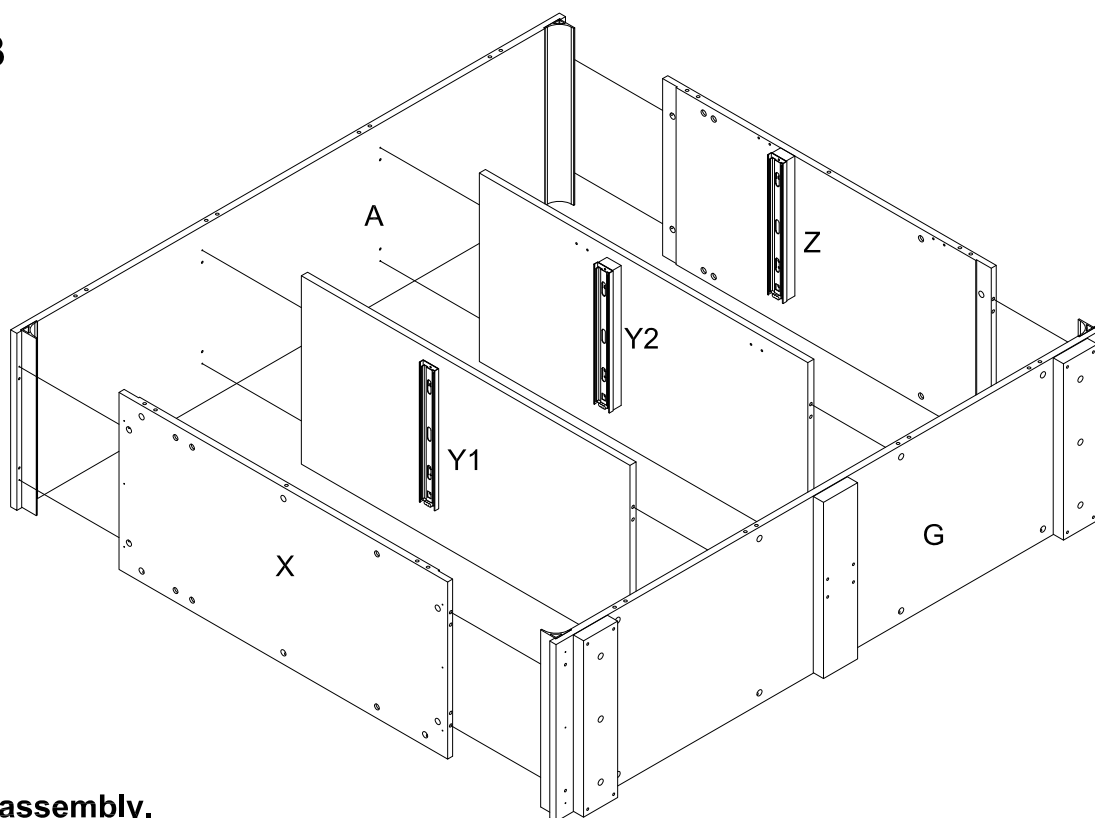
1、 Insert cams bolts (c1) and dowel pins (d1) into panels D,V,X,Z,Y1 and Y2 as illustrated above.

STEP 2



- 1、 Install the aluminum piece and A ,G panel together with bolts (b2) as illustrated above.

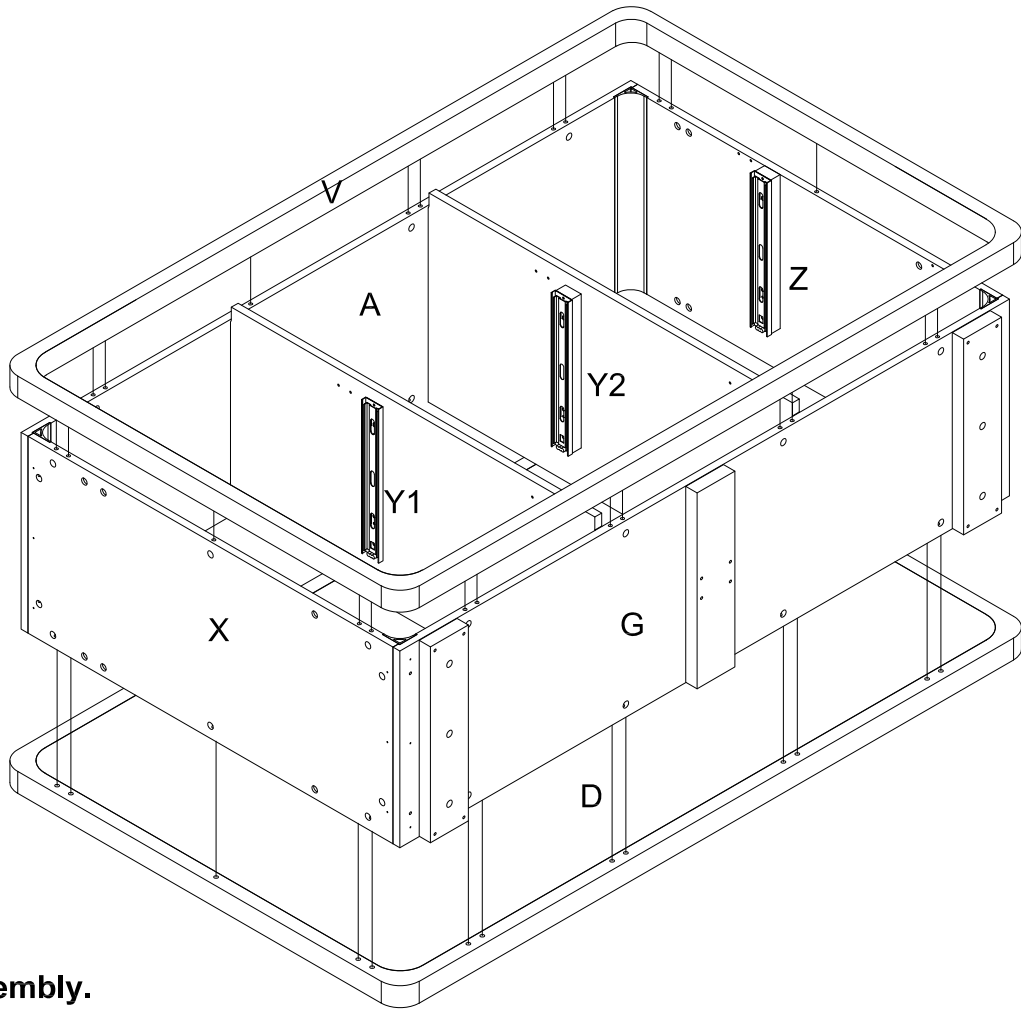
STEP 3



Panel A/G assembly.

- 1、 Insert cam bolts (c1) and dowel pins (d1) on panel A G into cams on panel X Z Y1 Y2 and tighten in a clockwise direction as illustrated above.

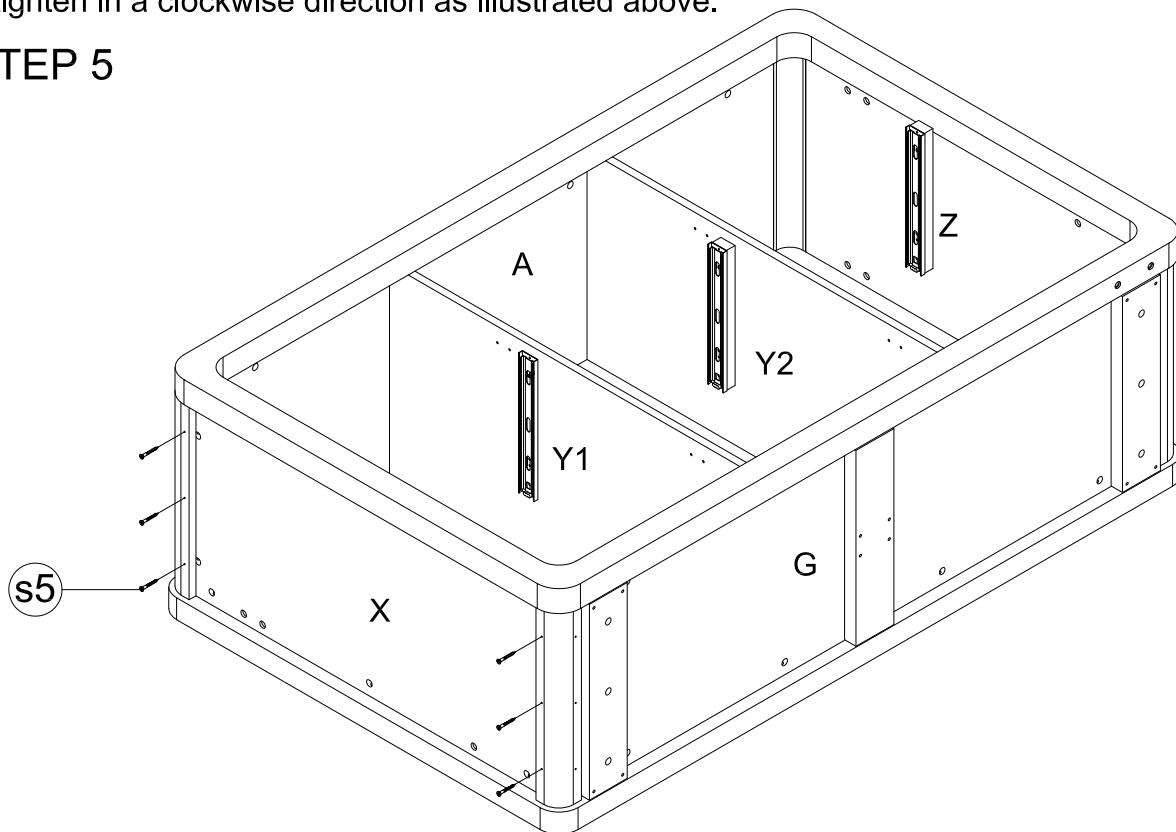
STEP 4



Panel D assembly.

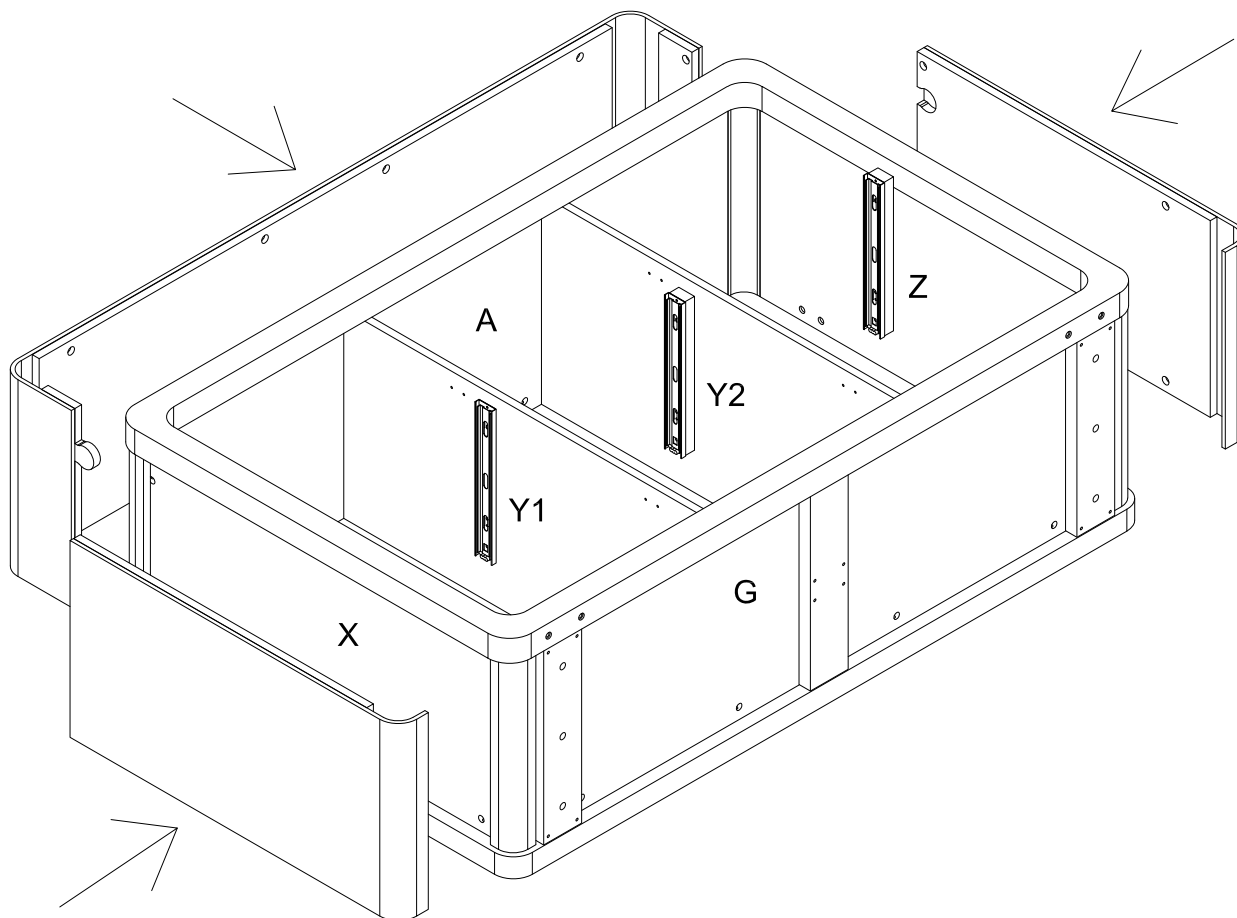
1. Insert cam bolts (c1) and dowel pins (d1) on panel D V into cams on panel X Z A G Y1 Y2 and tighten in a clockwise direction as illustrated above.

STEP 5

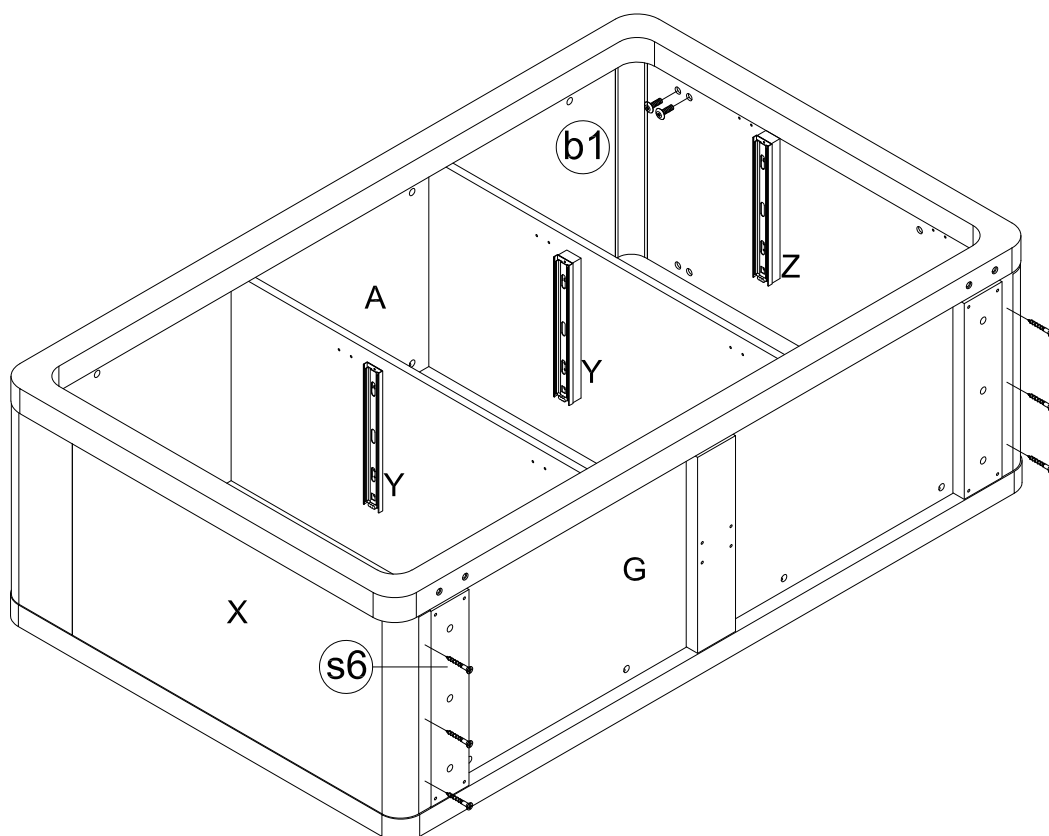


1. Install the aluminum piece and Panel X Z A G together with Screw (s5) as illustrated above.

STEP 6

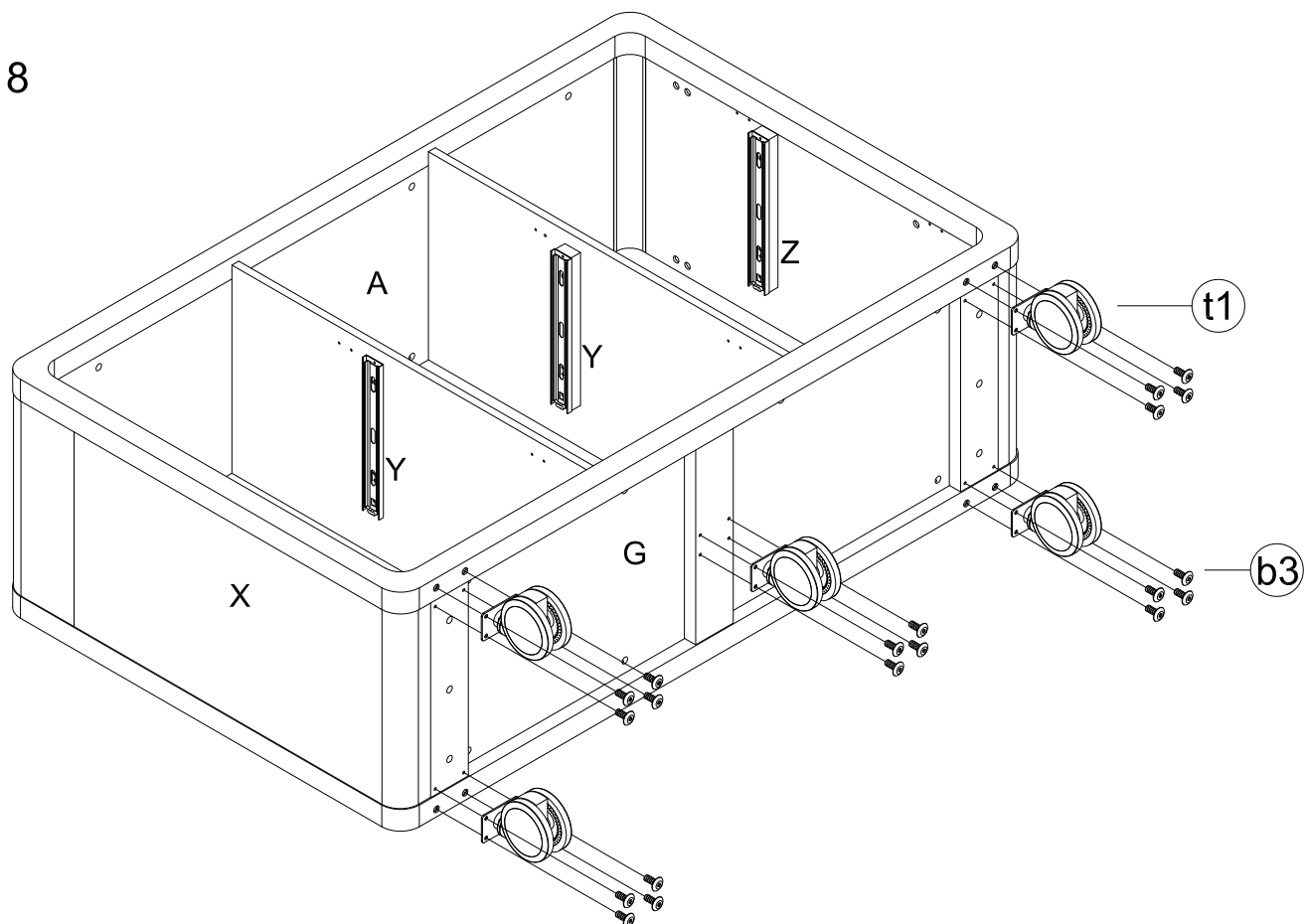


STEP 7



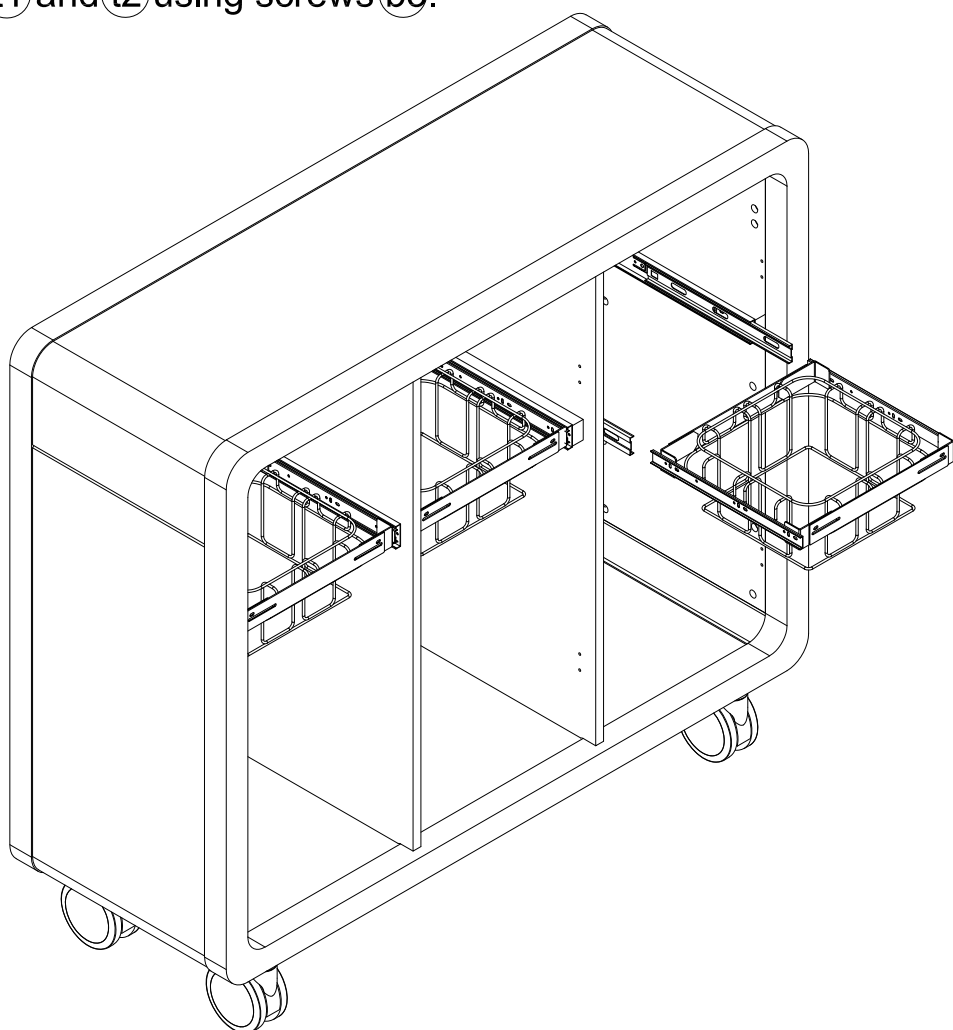
1. Insert Fix Bolt (b1) on panel A X Z into cams on eva and tighten in a clockwise direction as illustrated above.
2. Install the aluminum piece and G panel together with Screw (s6) as illustrated above.

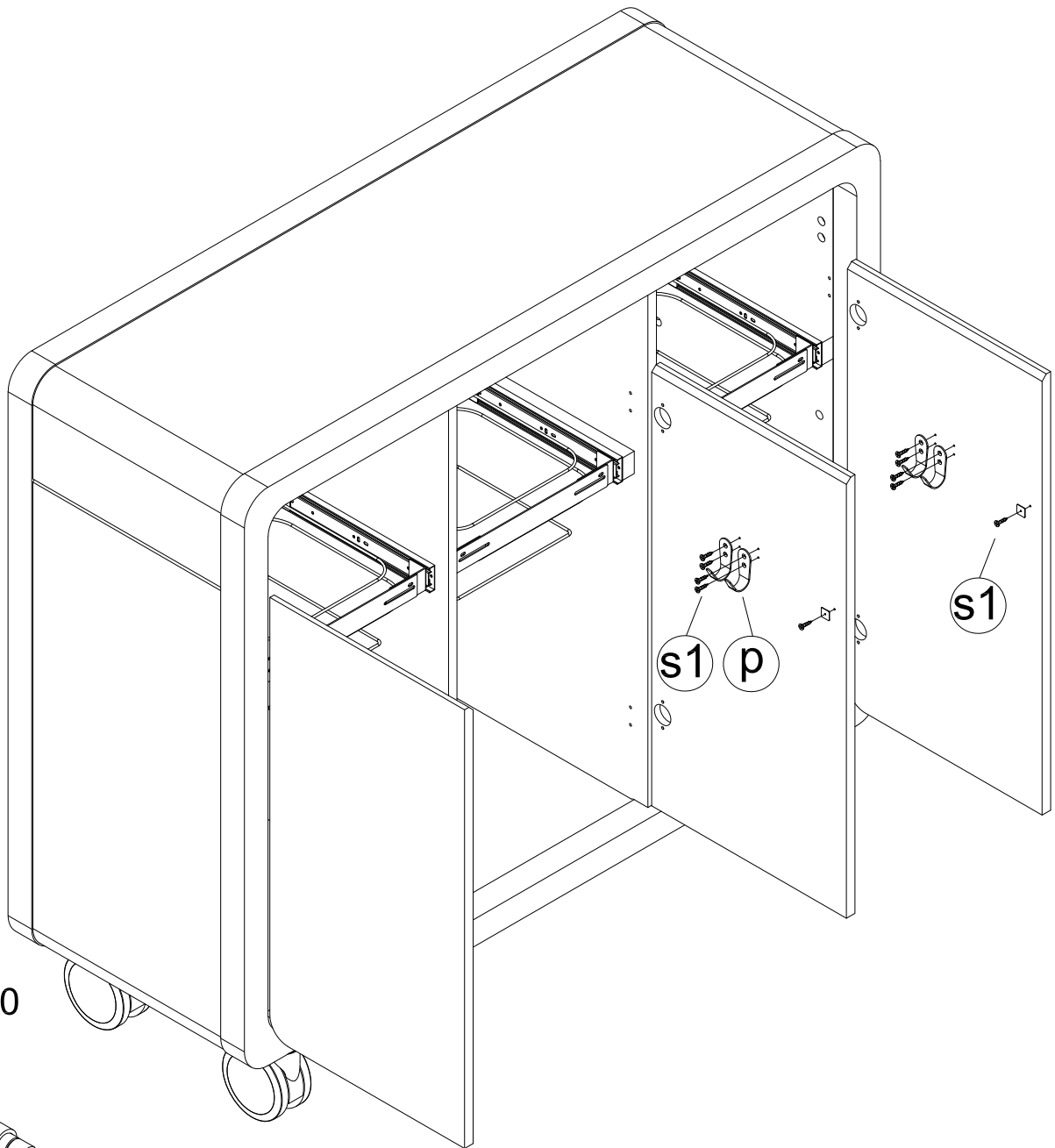
STEP 8



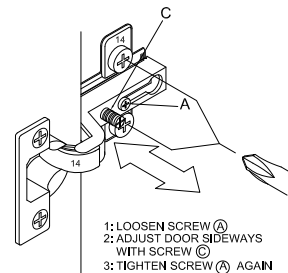
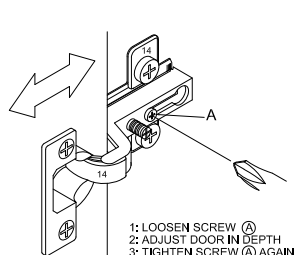
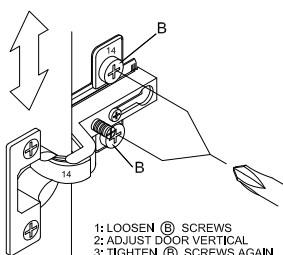
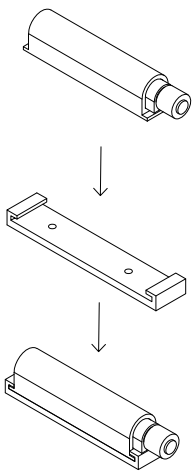
1. Install castors (t1) and (t2) using screws (b3).

STEP 9



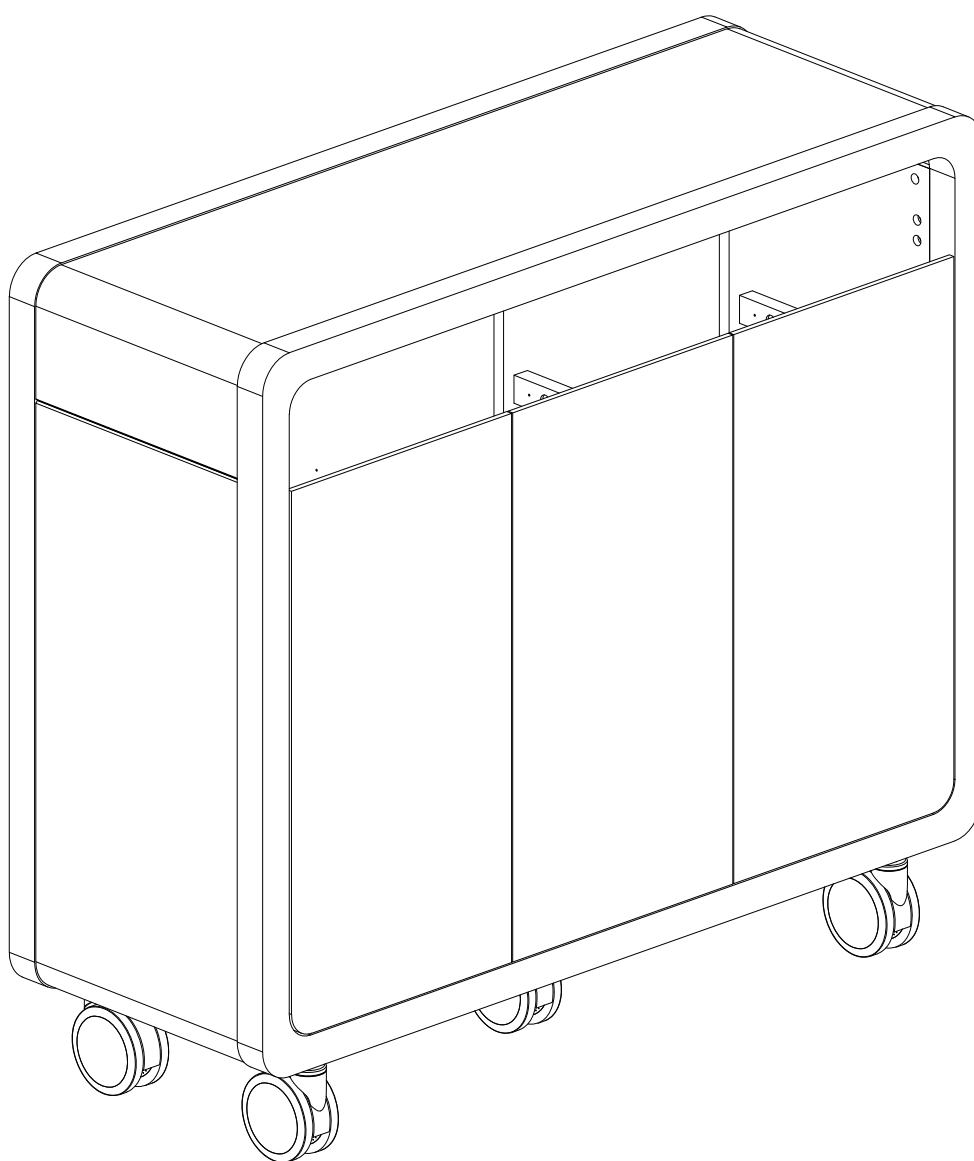


STEP 10



You have now successfully completed the assembly on item:

ITEM No.:CV90WT



Remove all QC and panel labels and wipe clean using a damp cloth and general household cleaner .