



Conagra Brands, Inc.  
Six ConAgra Drive  
Omaha, NE 68102

## Technical Data Sheet

Product Name:	Swiss Miss Hot Cocoa Mix Milk Chocolate Flavour	Product Code:	1570005209 (1570005210) & 1570005210200
Issue Date:	August 21, 2025	Net Weight:	60-28g Envelopes; Net WT 1.68kg
Replace Date:	February 21, 2026	Brand:	Swiss Miss

### Product Description – Hot Cocoa Mix, Milk Chocolate Flavour

### Nutritional Information

Nutrient	Per Serving 28g
Energy (kcal)	500 kJ (119 Cal)
Protein, g	1.2
Total Fat, g	2.1
Saturated Fat, g	1.9
Carbohydrates, g	23.3
Sugars, g	16.4
Sodium, mg	151

### Nutrition on Label

NUTRITION INFORMATION		
When prepared with water		
Servings per package: 60		
Servings size: 1 envelope (approx. 28 g + 180mL Water)		
Average Quantity per Serving		Average Quantity per 100 mL
Energy	500 kJ (119 Cal)	277 kJ (66 Cal)
Protein	1.2 g	0.7 g
Fat, Total	2.1 g	1.2 g
- saturated	1.9 g	1.0 g
Carbohydrate	23.3 g	12.9 g
- sugars	16.4 g	9.1 g
Sodium	151 mg	84 mg

Nutritional Facts Panel Derived From: Software (Oracle)  
Applicable Rounding Rules Applied To Label Declarations



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### Ingredient Ranges (%)

Ingredients*	%
Sugar	50-60%
Glucose Syrup	10-20%
Modified Whey	10-20%
Cocoa Solids (Minimum 6%) (processed with Alkali)	6%
Hydrogenated Coconut Oil	5-10%
Skimmed Milk Powder (Minimum 2%)	2-5%
Salt	<2%
Acidity Regulator (340ii)	<2%
Emulsifier (471)	<2%
Artificial Flavour (vanilla flavour)	<2%
Total	100%

Contains: Milk

\*Ingredients are listed in sequence according to content percentage from high to low

### Ingredient Statement

**INGREDIENTS:** SUGAR, GLUCOSE SYRUP, MODIFIED WHEY, COCOA SOLIDS (MINIMUM 6%), HYDROGENATED COCONUT OIL, SKIMMED MILK POWDER (MINIMUM 2%), SALT, ACIDITY REGULATOR (340ii), EMULSIFIER (471), ARTIFICIAL FLAVOUR (VANILLA FLAVOUR).



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### Country of Origin

This product is produced and manufactured at a facility in the United States of America. The manufacturing site for this product is:

Conagra Brands, Inc.  
104 River Road  
Menomonie, Wisconsin 54751

This facility is under the jurisdiction of the U.S. Food and Drug Administration (FDA) or the U.S. Department of Agriculture (USDA), and is in full compliance with requirements for Good Manufacturing Practices (GMP), Hazard Analysis and Critical Control Points (HACCP) and other pertinent food laws and regulations.

All correspondence regarding this product should be directed to the address below.

Conagra Brands  
Chicago, IL 60654

### Chemical & Physical Characteristics

Density, grams/cc:	0.539 Minimum
Color:	Typical
Appearance:	Typical
Flavor:	Typical
Texture:	Typical

### Microbiological Standards

Aerobic Plate Count:	< 10,000 CFU/g
Coliforms:	< 10 CFU/g
Salmonella:	Negative / 375g

This product is shelf-stable under normal storage conditions. This product is produced under a Food Safety Plan that is compliant with FSMA requirements. The Food Safety Plan programs are designed to manage microbiological risks and include supportive Prerequisite Programs, Operational Prerequisite Programs, and validated CCPs. Good manufacturing/hygienic practices (GMPs and GHPs), hygienic zoning principles, supply chain controls, sanitation controls, and a robust environmental monitoring program are strictly adhered to during manufacturing. Therefore, the above microbiological parameters can be expected.

### Storage

Store in a cool dry place.

### Shelf Life

720 days from date of manufacture.



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### Kosher/Halal Information

N/A

### Packaging

Carton Box

### Lot Code Interpretation

XXXX      1      002      2      0  
Plant #      Year      Julian Date      Decade      Place Holder

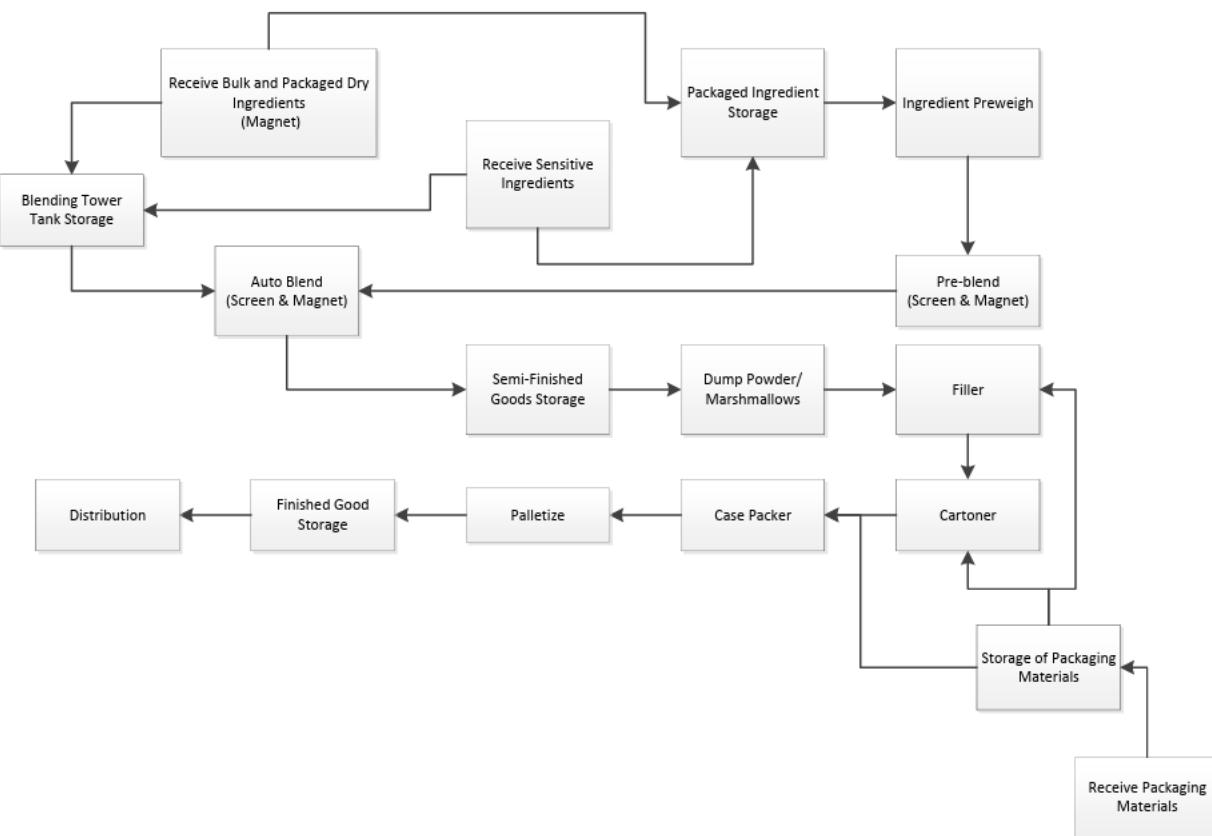
**BEST If Used By Jan 2 2023**

Secondary Container (Shipping Case)					
Line 1	6030110221 22:05				
	6030	1	102	2	22:05
	Plant	Current year	Julian date code	Decade	Process line
Line 2	<b>BEST If Used By APR242023</b>				
	BEST If Used By	APR	24	2023	
	Print these words	Expiration month	Expiration day	Expiration year	

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### Processing Flow Chart





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### Pasteurization

(1) Pasteurization time/temperatures for fluid milk can vary based on milk fat and solids content but are specific and mandated by the PMO (Pasteurized Milk Ordinance). Conagra Brands uses a typical milk pasteurization process for ingredients used in manufacturing Swiss Miss Hot Cocoa mix. This process includes the following pasteurization process:

Core Temperature: 161.3°Fahrenheit  
Core Time: 15 Seconds

This is used on the liquid milk before drying into a powder.

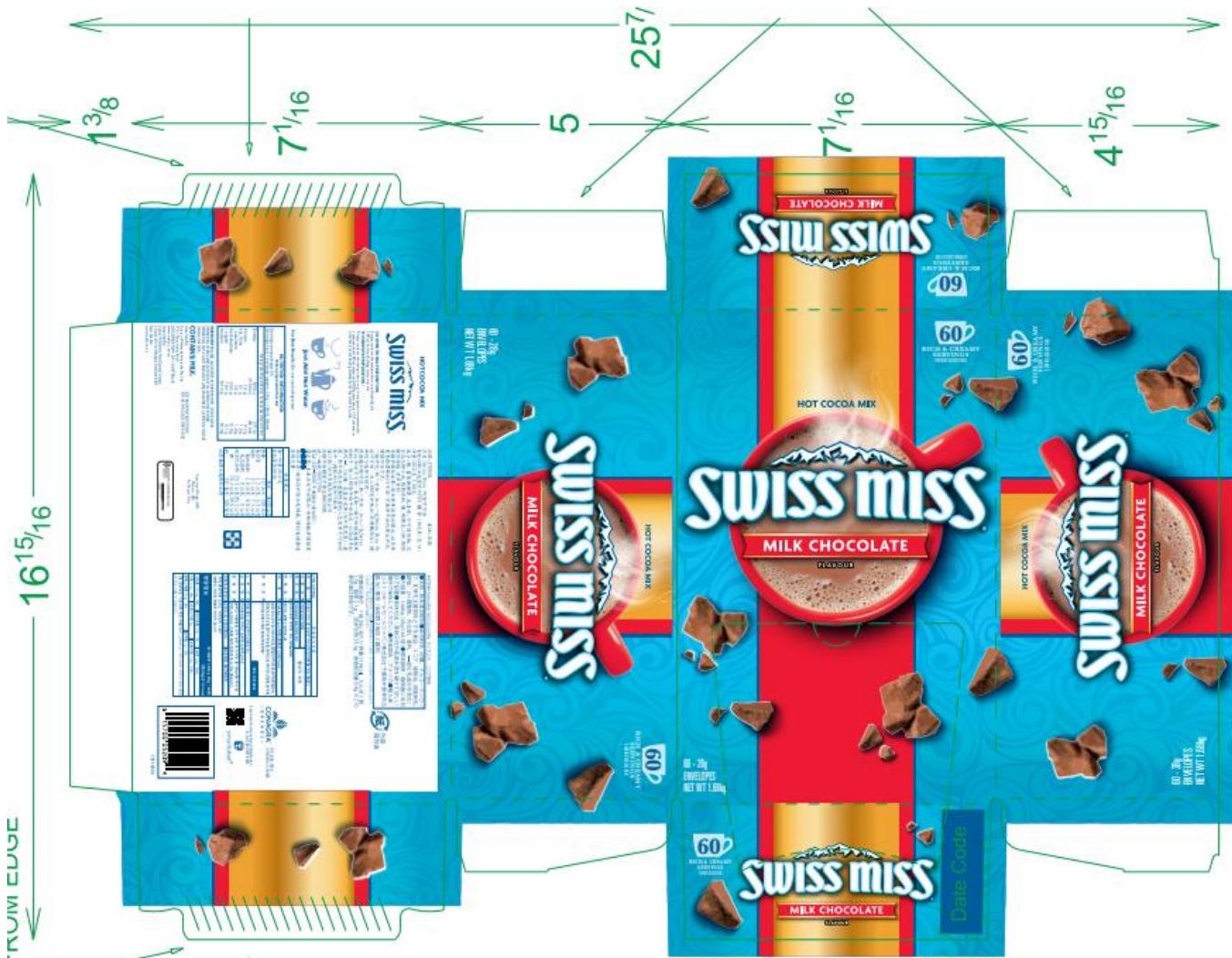
(2) Spray drying processes vary depending upon manufacturer. Milk based powder is warmed, condensed, then spray dried in conditions typically ranging from 150° Celsius to 260° Celsius air inlet temperature and 100° Celsius to 105° Celsius air outlet temperature exhausted from the drying chamber. Milk-based powder is then cooled to ambient conditions before being combined with remaining ingredients.

Raw milk (Source: Bovine)  
↓  
Pasteurization process (1)  
↓  
Add other ingredients  
↓  
Spray drying process (2)  
↓  
Spray dried milk-based powder  
↓  
Add other ingredients  
(Ambient conditions)  
↓  
Ingredient Mixing  
↓  
Sifting  
↓  
Packaging  
↓  
Casing & Palletizing

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### Label





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**Note:**

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Jeanny De La Fe  
Research & Development

If you have questions, please contact [jeanny.delafe@conagra.com](mailto:jeanny.delafe@conagra.com)